

Specifications	175	200	230	236	320	440	635	645	840	1015HS	2830HS	4840HS
Type of Feed	INFEED & THRUFEED	INFEED & THRUFEED	INFEED & THRUFEED	INFEED & THRUFEED	INFEED & THRUFEED	INFEED & THRUFEED	INFEED & THRUFEED	INFEED & THRUFEED	INFEED & THRUFEED	THRUFEED	THRUFEED	THRUFEED
Capacity: (Max. Diameter)	2"	2"	2-1/2"	2-1/2"	3"	4-1/2"	6"	6"	24" DIA. INFEED-16" DIA. THRUFEED	1-1/8"	4"	6"
(Min. Diameter)										5/8"	7/8"	1-1/4"
Rolling Pressure Adjustable To:	ADJ. TO 18,000 LBS.	ADJ TO 24,000 LBS.	ADJ TO 40,000 LBS.	ADJ. TO 60,000 LBS.	ADJ. TO 80,000 LBS.	ADJ. TO 125,000 LBS.	ADJ. TO 160,000 LBS.	ADJ. TO 235,000 LBS.	ADJ TO 650,000 LBS.	ADJ. TO 25,000 LBS	ADJ TO 60,000 LBS	ADJ. TO 150,000 LBS
Motors:												
Spindle Drive	7-1/2 HP	15 HP	30 HP	40 HP	30 HP - 4 SPEED 40 HP - VARIABLE	40 HP -4 SPEED 60 HP- VARIABLE	40 HP -4 SPEED 75 HP -VARIABLE	50 HP -4 SPEED 75 HP-VARIABLE	100 HP VARIABLE	15 HP	30 HP	50 HP
Hydraulic	2 HP	2 HP	2 HP	3 HP	5 HP	5 HP	10 HP	10 HP	30 HP	3 HP	3 HP	7-1/2 HP
Coolant	1/4 HP	1/4 HP	1/4 HP	1/4 HP	1/4 HP	1/2 HP	1/2 HP	1/2 HP	3/4 HP	1/4 HP	1/4 HP	1/2 HP
Controls	n/a	PLC	PLC	PLC	PLC	PLC	PLC	PLC	PLC			
Dies: Max. Diameter	4-1/2"	6"	7-5/8"	7-5/8"	8"	9"	10"	10"	16"	4-1/2"	6-1/2"	9"
Max. Die Face Width	2-1/2"	3-1/2"	6"	6"	5-1/2"	8"	7-1/2"	7-1/2"	15"	2-3/8"	3-1/2"	8"
Standard Spindle Size (Other Sizes Available)	1-1/4"	1-1/2"	2-1/8"	2-1/2"	2-1/2"	3"	3-1/4"	3-1/4"	5-1/2"	1-1/2"	2-1/4"	3-1/4"
Hydraulic Capacity	20 GAL	20 GAL	20 GAL	30 GAL	50 GAL	50 GAL	80 GAL	80 GAL	100 GAL	50 GAL	50 GAL	50 GAL
Coolant Capacity	20 GAL	50 GAL	50 GAL	50 GAL	80 GAL	120 GAL	120 GAL	120 GAL	200 GAL	120 GAL	120 GAL	300 GAL
Spindle Speeds	VARIABLE	VARIABLE	VARIABLE	VARIABLE	VARIABLE OR 4 SPEED MANUAL	VARIABLE OR 4 SPEED MANUAL	VARIABLE OR 4 SPEED MANUAL	VARIABLE OR 4 SPEED MANUAL	VARIABLE	4 SPEED MANUAL	4 SPEED MANUAL	4 SPEED MANUAL
Spindle RPM	45 - 360 (OTHER SPEEDS AVAILABLE)	45 - 200 (OTHER SPEEDS AVAILABLE)	50 - 200 (OTHER SPEEDS AVAILABLE)	50 - 200 (OTHER SPEEDS AVAILABLE)	28 - 170 (OTHER SPEEDS AVAILABLE)	15 - 180 (OTHER SPEEDS AVAILABLE)	8 - 196 (OTHER SPEEDS AVAILABLE)	8 - 196 (OTHER SPEEDS AVAILABLE)	2 - 50 (OTHER SPEEDS AVAILABLE)			
Floor Dims.:Width	45"	56"	77"	77"	76"	92"	87"	87"	216"	78"	86"	96"
Length	48"	66"	87"	87"	96"	102"	113"	113"	255"	88"	78"	114"
Height	46"	62"	67"	67"	52"	68"	52"	52"	90"	66"	72"	96"
Net Weight	3,000 LBS	3,000 LBS.	6,000 LBS.	7,500 LBS.	9,000 LBS.	16,000 LBS.	20,000 LBS	21,000 LBS	96,000 LBS.	9,500 LBS.	12,000 LBS.	25,000 LBS.
Voltage	ALL MODELS WIRED TO NMTBA STANDARDS FOR OPERATION ON 230 OR 460 VOLTS, 3 PHASE, 60 HERTZ. OTHER VOLTAGES AVAILABLE AT ADDITIONAL COST.											
Warranty	ONE YEAR ON DEFECTS IN MATERIAL AND WORKMANSHIP. THIS COVERS PARTS ONLY, LABOR NOT INCLUDED. FOR COMPONENT PARTS NOT MANUFACTURED BY TESKER MANUFACTURING CORPORATION, THE ORIGINAL MANUFACTURERS WARRANTIES WILL APPLY.											

Specifications subject to change without notice